

Celtic Pen notes

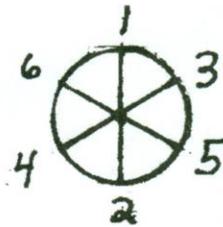
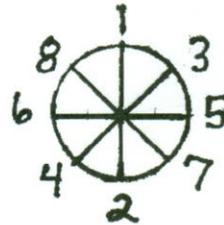
- 1) Sled for cutting blanks. Angle set 40 degrees Approx. Longer knot decrease angle.



- 2) Measure blade kerf(Note: this used for the knot material size.)
- 3) Knot material should contrast the blank material.
- 4) Sand the knot material to kerf size. About 1 ½ wide and 2" long.



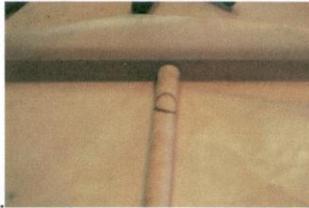
- 5) Turn the blank round.
- 6) Blanks use 6 or 8 circle pattern. Make a 1" circle and divide by 6 or 8. Use thumb tack to center the circle on the blank.



- 7) Mark pattern on blank. Starting at 12 o'clock position number going clock wise Number 1,3,5,7,2,4,6,8. Or 1,3,5,2,4,6.
- 8) On blank holder for cutting put a reference mark on top adjacent to number 1.



- 9) Clamp blank to holder and then cut number 1.
- 10) Glue (CA Medium) knot wood to blank half. Line up second half and glue.



- 11) Remove excess wood.
- 12) Repeat steps 7, 8 and 9 for remaining cuts. Due in sequence order.
- 13) Bring the blank to about 5/8 or 11/16.



- 14) Measure for length cut the blank to length.
- 15) Finish your turning as to your desire(Pen, Pencil, Key Chain so forth and so on).

